

## Phase Separation of Phosphotellurite Glass Investigated by $^{57}\text{Fe}$ -Mössbauer Spectroscopy and DTA

Tetsuaki NISHIDA,\* Miho YAMADA, and Yoshimasa TAKASHIMA

Department of Chemistry, Faculty of Science, Kyushu University,  
Hakozaki, Higashiku, Fukuoka 812

(Received May 8, 1992)

**Synopsis.** The isomer shifts ( $\delta$ ) of  $x\text{P}_2\text{O}_5 \cdot (95-x)\text{TeO}_2 \cdot 5\text{Fe}_2\text{O}_3$  glasses ( $x=0-28$ ),  $0.38-0.39 \text{ mm s}^{-1}$ , suggest that  $\text{Fe}^{3+}$  substitutes for  $\text{Te}^{4+}$  of  $\text{TeO}_4$  trigonal bipyramids. The  $\delta$ 's of  $0.42-0.43 \text{ mm s}^{-1}$  obtained when  $30 \leq x \leq 40$  indicate that  $\text{Fe}^{3+}(\text{Oh})$  is present at interstitial sites of  $\text{PO}_4$  tetrahedra in the phosphate-rich phase.

It is well known that tellurite glasses have high optical transparency in the IR region. They have attracted much attention as advanced materials showing optical non-linearity. Nishida et al. showed that the glass matrix of tellurite glasses is changed from the original layer structure to a pseudo-chain or three-dimensional structure, depending on the type of network modifier (NWM).<sup>1,2)</sup> Structural studies of tellurite glasses were carried out by means of Mössbauer spectroscopy,<sup>1-3)</sup> neutron diffraction,<sup>4-6)</sup> and IR<sup>7-9)</sup> techniques. Many of them showed that tellurite glasses comprise  $\text{TeO}_4$  trigonal bipyramids having an oxygen vacancy at one of the equatorial sites. A drastic change in the IR transmittance was observed in  $95\text{TeO}_2 \cdot 5\text{Fe}_2\text{O}_3$  glass by critical annealing performed above the crystallization temperature ( $T_c$ ) of  $352^\circ\text{C}$ .<sup>10)</sup> It was discovered that the reduction rate of the IR transmittance can be used to investigate the mechanism of crystallization in  $95\text{TeO}_2 \cdot 5\text{Fe}_2\text{O}_3$  glass when combined with the Johnson-Mehl-Avrami (JMA) equation.<sup>10)</sup> This study was carried out in order to investigate the structural changes of phosphotellurite glasses,  $x\text{P}_2\text{O}_5 \cdot (95-x)\text{TeO}_2 \cdot 5\text{Fe}_2\text{O}_3$ , by  $^{57}\text{Fe}$ -Mössbauer spectroscopy and DTA; it was conducted in order to evaluate the glass transition temperature ( $T_g$ ), which is closely related to the structure.

### Experimental

$x\text{P}_2\text{O}_5 \cdot (95-x)\text{TeO}_2 \cdot 5\text{Fe}_2\text{O}_3$  glasses were prepared by fusing individual mixtures (1 g) of commercially available  $\text{NH}_4\text{H}_2\text{PO}_4$ ,  $\text{TeO}_2$ , and  $\text{Fe}_2\text{O}_3$  of guaranteed reagent grade at  $850^\circ\text{C}$  for 1 h in an electric muffle furnace. Each melt in a platinum crucible was quenched by immersing quickly the outer bottom of the crucible into ice-cold water. Transparent brown glasses were prepared when  $x$  was 0–40.  $^{57}\text{Fe}$ -Mössbauer measurements of pulverized samples were performed by the conventional constant-acceleration method at room temperature. Ten mCi ( $3.7 \times 10^8 \text{ Bq}$ ) of  $^{57}\text{Co}(\text{Pd})$  and a piece of iron foil were used as the Mössbauer source and reference for the isomer shift ( $\delta$ ), respectively. The Mössbauer spectrum was analyzed into one doublet peak by a least-squares method. DTA was conducted at a heating rate of  $5^\circ\text{C min}^{-1}$  from room temperature to ca.  $600^\circ\text{C}$  by using  $\alpha\text{-Al}_2\text{O}_3$  as a reference.

### Results and Discussion

The Mössbauer spectra of  $x\text{P}_2\text{O}_5 \cdot (95-x)\text{TeO}_2 \cdot 5\text{Fe}_2\text{O}_3$  glasses are illustrated in Fig. 1. These spectra are very similar to each other when  $x=0-28$  (see  $x=0, 15, 25$ ).

They comprise a paramagnetic doublet peak with a larger quadrupole splitting ( $\Delta$ ) and a smaller  $\delta$ . On the contrary, the spectra of glasses with  $x=35$  and 40 have a smaller  $\Delta$  and a larger  $\delta$ . This is also the case for glass with  $x=30$ , suggesting that the structure of phosphotellurite glasses with  $x=30-40$  is different from that of glasses with  $x=0-28$ .

Figure 2 shows the composition dependences of  $\delta$  (upper) and  $\Gamma$  (FWHM, lower). The values of  $\delta$ ,  $0.38-0.39$  —

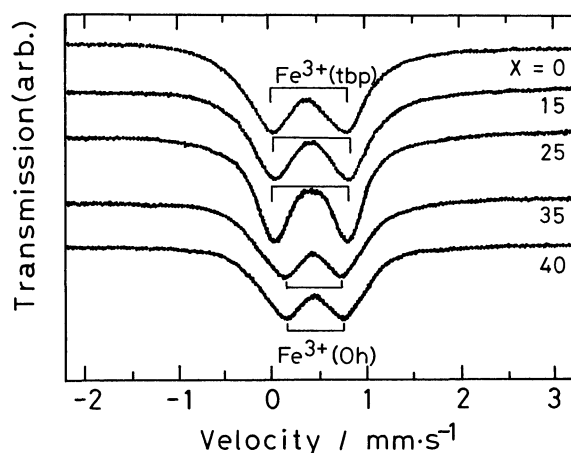


Fig. 1. Mössbauer spectra of  $x\text{P}_2\text{O}_5 \cdot (95-x)\text{TeO}_2 \cdot 5\text{Fe}_2\text{O}_3$  glasses measured at room temperature.  $\text{Fe}^{3+}(\text{tbp})$ : trigonal bipyramidal  $\text{Fe}^{3+}$ ,  $\text{Fe}^{3+}(\text{Oh})$ : octahedral  $\text{Fe}^{3+}$ .

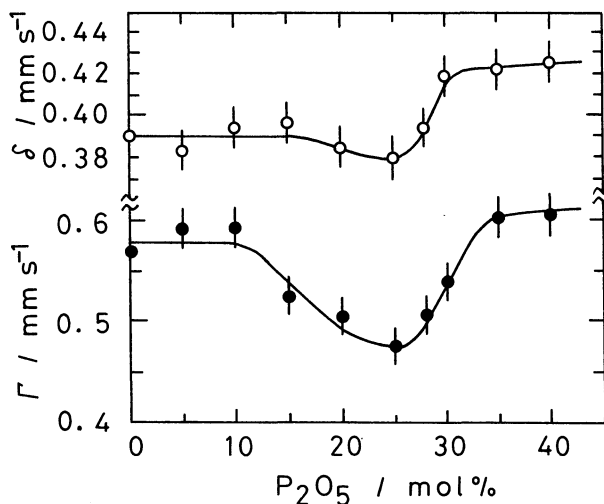


Fig. 2.  $\delta$  (upper) and  $\Gamma$  (lower) of  $x\text{P}_2\text{O}_5 \cdot (95-x)\text{TeO}_2 \cdot 5\text{Fe}_2\text{O}_3$  glasses.

0.39 ( $\pm 0.01$ ) mm s<sup>-1</sup>, obtained for glasses with  $x=0-28$  correspond to fourfold-coordinated Fe<sup>3+</sup> (e.g. tetrahedral Fe<sup>3+</sup>) which generally has a larger  $\Delta$ .<sup>1,2,11,12</sup> Since Te<sup>4+</sup> of TeO<sub>4</sub> trigonal bipyramids, having one oxygen vacancy, is fourfold coordinated with oxygen, it is considered that Fe<sup>3+</sup> substitutes for Te<sup>4+</sup> in phosphotellurite glasses with  $x=0-28$ . Such iron is indicated as Fe<sup>3+</sup>(*tbp*) in Fig. 1. The  $\delta$  of fourfold-coordinated Fe<sup>3+</sup> becomes smaller by crystallization owing to a decrease in the Fe<sup>3+</sup>-O bond length and an increase in the covalency: e.g.,  $\delta$  of 95TeO<sub>2</sub>·5Fe<sub>2</sub>O<sub>3</sub> glass decreases from 0.39 to 0.37 mm s<sup>-1</sup> when annealed at 400°C for 200 min. The values of  $\delta$ , 0.42–0.43 ( $\pm 0.01$ ) mm s<sup>-1</sup> obtained for glasses with  $x=30-40$ , correspond to octahedral Fe<sup>3+</sup> species (Fe<sup>3+</sup>(*Oh*)), as was observed for Fe<sup>3+</sup> in several alkali phosphate glasses.<sup>13</sup> Octahedral Fe<sup>3+</sup> generally has a smaller  $\Delta$  (smaller electric field gradient,  $e^2qQ$ ), reflecting a higher symmetry than that of fourfold-coordinated Fe<sup>3+</sup>. The composition dependence of  $\delta$  (Fig. 2) suggests that the coordination of Fe<sup>3+</sup> varies from fourfold to sixfold when  $x$  exceeds 28. The decrease of  $I$  from 0.58 to 0.47 ( $\pm 0.02$ ) mm s<sup>-1</sup>, observed when  $0 \leq x \leq 25$  (Fig. 2, lower), indicates that the steric configuration of Te(Fe)O<sub>4</sub> trigonal bipyramids becomes more uniform owing to a "dilution effect" by PO<sub>4</sub> tetrahedra; PO<sub>4</sub> tetrahedra break the Te(Fe)-O-Te bonds and form a new bond with the resultant Te(Fe)-O- units. This change reaches a maximum when  $x=25$ ; then,  $I$  increases with an increasing P<sub>2</sub>O<sub>5</sub> content. The increase in  $\delta$  from 0.38 to 0.43 mm s<sup>-1</sup>, observed in glasses with  $x=28-40$  (Fig. 2, upper), is in accord with the increase in  $I$  shown in Fig. 2 (lower). This suggests a drastic change of the structure in phosphotellurite glasses. It seems that Fe<sup>3+</sup> prefers sixfold-coordinated (*Oh*) interstitial sites surrounded by PO<sub>4</sub> tetrahedra, as is in several phosphate glasses.<sup>13</sup> The change of the glass matrix is also reflected in a decrease in  $\Delta$  from 0.76 to 0.61 ( $\pm 0.02$ ) mm s<sup>-1</sup> observed when  $x \geq 25$  (Fig. 3), being consistent with the change from fourfold (Fe<sup>3+</sup>(*tbp*)) to sixfold (Fe<sup>3+</sup>(*Oh*)) coordination. The FeO<sub>6</sub> octahedra bond with the PO<sub>4</sub> tetrahedra by sharing the edges and corners with each other. These Mössbauer results indicate that an additional phosphate-rich phase is formed in phosphotellurite glasses with  $x=28-40$ .

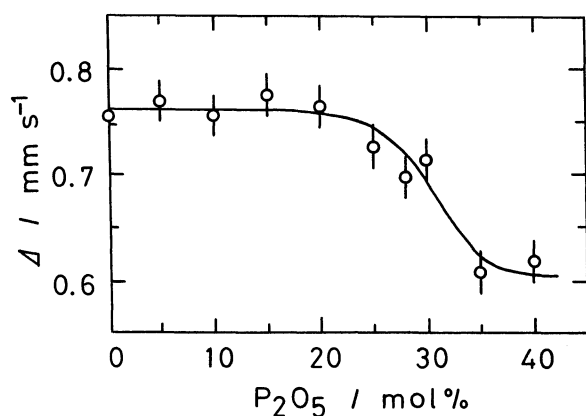


Fig. 3.  $\Delta$  of  $x\text{P}_2\text{O}_5 \cdot (95-x)\text{TeO}_2 \cdot 5\text{Fe}_2\text{O}_3$  glasses.

The changes of the glass matrix are observed by DTA as shown in Fig. 4, in which  $T_g$  is indicated by the arrow. Figure 4 shows that  $T_g$  of the phosphotellurite glass phase increases with an increasing P<sub>2</sub>O<sub>5</sub> content; i.e. 328→342→361→375→395→411°C when  $x$  is changed from 0 to 25 at 5 intervals. In glasses with  $x \geq 28$ ,  $T_g$  increases in the following order: 420→431→455→478°C. In addition to the  $T_g$  of the phosphotellurite phase, another  $T_g$  is observed when  $x \geq 28$ ; it decreases with an increasing P<sub>2</sub>O<sub>5</sub> content in the following order: 225→223→215→213°C when  $x$  is changed from 28 to 40 at 5 intervals. The additional  $T_g$  (225–213°C) reflects the presence of a phosphate-rich phase. It was reported that several phosphate glasses have a  $T_g$  of less than 290°C.<sup>14</sup> The composition dependence of  $T_g$  is illustrated in Fig. 5.  $T_g$  of the homogeneous phosphotellurite glass phase is indicated by the open circle.  $T_g$  of the phosphotellurite phase, coexisting with the phosphate-rich phase, is indicated by the semi-solid circle. It is seen from Fig. 5 that  $T_g$  increases drastically and two straight lines intersect each other when  $x=28$ . The solid circle indicates  $T_g$  of the phosphate-rich phase. It decreases gradually with an increasing P<sub>2</sub>O<sub>5</sub> content. The experimental results shown in Figs. 4 and 5 indicate that phase separation takes place in phosphotellurite glasses with  $x \geq 28$ . It is well known that P<sub>2</sub>O<sub>5</sub>, SiO<sub>2</sub>, and B<sub>2</sub>O<sub>3</sub> are representative network formers (NWF). The introduction of P<sub>2</sub>O<sub>5</sub> into TeO<sub>2</sub> (intermediate oxide) causes phase separation with the phosphate-rich phase. The increase in  $T_g$  observed in the phosphotellurite phase reflects the change of the glass matrix from the original layer structure comprising Te(Fe)O<sub>4</sub> trigonal bipyramids to a three-dimensional network structure, as was observed in several magnesium and barium tellurite glasses.<sup>2)</sup> A similar structural change was observed in phosphorus, magnesium, and barium vanadate

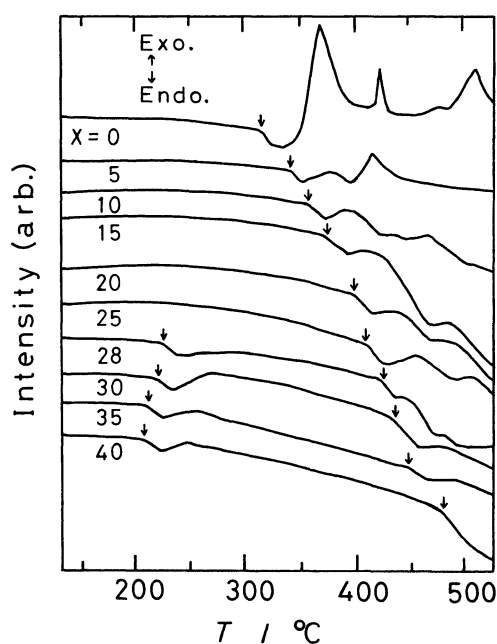


Fig. 4. DTA curves of  $x\text{P}_2\text{O}_5 \cdot (95-x)\text{TeO}_2 \cdot 5\text{Fe}_2\text{O}_3$  glasses.  $T_g$  is indicated by the arrow.

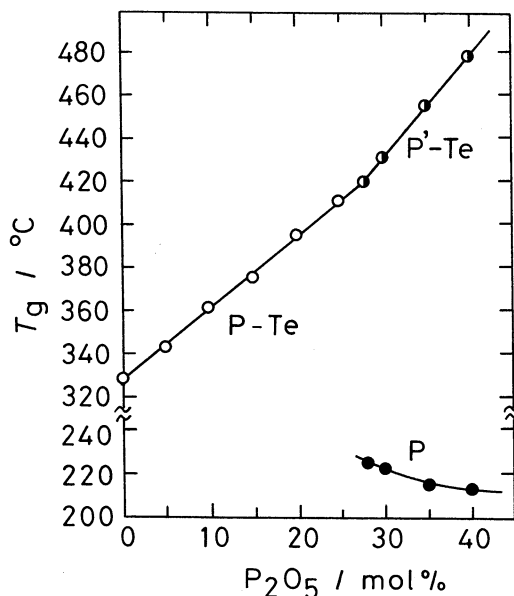


Fig. 5.  $T_g$  of  $x\text{P}_2\text{O}_5 \cdot (95-x)\text{TeO}_2 \cdot 5\text{Fe}_2\text{O}_3$  glasses. P-Te: phosphotellurite phase, P'-Te: phosphotellurite phase coexistent with phosphate-rich phase, P: phosphate-rich phase.

glasses.<sup>11)</sup>

The phase separation observed in this study is consistent with the results of the neutron diffraction of a binary  $x\text{P}_2\text{O}_5 \cdot (100-x)\text{TeO}_2$  system ( $x=8, 16, 20, 26$ ) studied by Neov et al.<sup>5)</sup> They suggested that the introduction of  $26 \pm 5$  mol% of  $\text{P}_2\text{O}_5$  causes immiscibility, due to the formation of a microhomogeneous tellurite-rich domain and a microheterogeneous phosphate-rich domain. The consistent results obtained by the Mössbauer spectroscopy and the neutron diffraction suggest that 5 mol% of  $\text{Fe}_2\text{O}_3$ , incorporated into the binary  $\text{P}_2\text{O}_5$ - $\text{TeO}_2$  system as the Mössbauer probe, does not affect the intrinsic glass structure.

Following conclusions were obtained in this study:

1) The  $^{57}\text{Fe}$ -Mössbauer spectroscopy is effective for

investigating the phase separation of glasses.

2) A phase separation of  $x\text{P}_2\text{O}_5 \cdot (100-x)\text{TeO}_2$  glasses occurs when  $x \geq 28$ , and an additional phosphate-rich phase is formed. This conclusion is consistent with the results of a neutron diffraction study conducted by Neov et al.<sup>5)</sup>

3) With the phase separation,  $\text{Fe}^{3+}$  changes its structural role from NWF, present at substitutional sites of  $\text{Te}^{4+}$ , to NWM present at the interstitial site of the  $\text{PO}_4$  tetrahedra.

#### References

- 1) T. Nishida, S. Saruwatari, and Y. Takashima, *Bull. Chem. Soc. Jpn.*, **61**, 4093 (1988).
- 2) T. Nishida, M. Yamada, H. Ide, and Y. Takashima, *J. Mater. Sci.*, **25**, 3546 (1990).
- 3) E. E. Shaisha, A. A. Bahgat, A. I. Sabry, and N. A. Eissa, *Phys. Chem. Glasses*, **26**, 91 (1985).
- 4) S. Neov, I. Gerassimova, K. Krezhov, B. Sydzhimov, and V. Kozhukharov, *Phys. Status Solidi A*, **47**, 743 (1978).
- 5) S. Neov, I. Gerassimova, V. Kozhukharov, and M. Marinov, *J. Mater. Sci.*, **15**, 1153 (1980).
- 6) P. A. V. Johnson, A. C. Wright, C. A. Yarker, and R. N. Sinclair, *J. Non-Cryst. Solids*, **81**, 163 (1986).
- 7) N. Mochida, K. Takahashi, K. Nakata, and S. Shibusawa, *Yogyo Kyokai Shi*, **86**, 317 (1978).
- 8) Y. Dimitriev, V. Dimitrov, and M. Arnaudov, *J. Mater. Sci.*, **14**, 723 (1979).
- 9) K. Tanaka, T. Yoko, H. Yamada, and K. Kamiya, *J. Non-Cryst. Solids*, **103**, 250 (1988).
- 10) T. Nishida, M. Yamada, T. Ichii, Y. Matsumoto, T. Yagi, and T. Takashima, "Proc. Int. Conf. Sci. Tech. New Glasses, Tokyo, 1991," *Ceram. Soc. Jpn.*, Tokyo (1991), pp. 83–88.
- 11) T. Nishida, *J. Non-Cryst. Solids*, **108**, 87 (1989).
- 12) T. Nishida and Y. Takashima, "Trends in Inorganic Chemistry," *Research Trends*, Trivandrum (1991), Vol. 2, pp. 1–15.
- 13) T. Nishida, T. Shiotsuki, and Y. Takashima, *J. Non-Cryst. Solids*, **43**, 115 (1981).
- 14) O. V. Mazurin, M. V. Streltsina, and T. P. Shvaiko-Shvaikovskaya, "Handbook of Glass Data, Part B," Elsevier (1985), pp. 489–491.